

Order ID 74734

Wednesday, October 05, 2011 2:26:01 PM

Ship 6/10



Item ID: D350-607-143

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 10/5/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 10/5/2011 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: *[Signature]* Date:

Tooling: Date:

Run Start



QC: Date:

SPC (Y/N): Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D350-607-1

A

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D350-607-143
CHG001

0.00

Suholot

OK for mkt 11/10/06

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

SP 11-10-06

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

Suholot

(70)

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Accept



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Start Date: 10/5/2011 Start Qty: 1.00



Required Date: 10/5/2011 Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-143

Location:

PPP rev: A

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

SP 11-10-7

CK 11/10/07

ME
11-10-7

Picklist Print

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Work Order ID: 74734

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 10/5/2011

Required Date: 10/5/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC
per dwg revC DD 10.01.18 verified by:EC
545 DD 10.04.19 verified by:EC
IPP RevB: as
IPP Rev:C as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3953-7

Manufactured

No

110

Each

14.0000

1

1



Spring Spacer

Location

Loc Qty

Loc Code

ST096

14

65053

4

74168

10

D3953-3

Manufactured

No

110

Each

0.0000

1

1



Gas Spring Stud, Lid

D3953-5

Manufactured

No

110

Each

11.0000

1

1



Gas Spring Stud, Base

Location

Loc Qty

Loc Code

ST096

11

71270

11

D3953-9

Manufactured

No

110

Each

18.0000

2

2



Gas Spring Washer

Location

Loc Qty

Loc Code

ST096

18

69025

2

74169

16

SP

1x

B 74703 1x

SP

1x

SP11-10-6

2x

Picklist Print

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Work Order ID: 74734

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation



Start Date: 10/5/2011

Required Date: 10/5/2011

Start Qty: 1.00

Required Qty: 1.00

D3953-11

 Gas Spring Spacer

Manufactured No

110 Each

14.0000

1

1



SP

Location

Loc Qty

Loc Code

ST096

14

71268

14

1X

D3953-15

 Gas Spring Bracket

Manufactured No

110 Each

16.0000

1

1



SP

Location

Loc Qty

Loc Code

ST096

16

71269

16

1X

D3953-17

 Gas Spring Spacer

Manufactured No

110 Each

17.0000

1

1



SP

Location

Loc Qty

Loc Code

ST096

17

73474

17

1X

D3969-1

 Spring (Basket Lid)

Manufactured No

110 Each

26.0000

1

1



SP 11-10-6

Location

Loc Qty

Loc Code

ST272

26

72364

6

73523

20

1X

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Shop Packet Print

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Picklist Print

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Work Order ID: 74734

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 10/5/2011

Required Date: 10/5/2011

Start Qty: 1.00

Required Qty: 1.00

AN3C11A

Purchased No

110 Each

32.0000

2 2

BOLT

Location

Loc Qty

Loc Code

ST357

32

118116

12

118838

20

AN3C15A

Purchased No

110 Each

23.0000

2 2

Bolt

Location

Loc Qty

Loc Code

ST352

23

117792

23

AN310-4

Purchased No

110 Each

38.0000

2 2

NUT

Location

Loc Qty

Loc Code

ST324

38

118112

1

118983

25

119084

12

MS21043-3

Purchased No

110 Each

955.0000

4 4

Nut

Location

Loc Qty

Loc Code

FG

72

103691

72

ST301

883

118077

1

118614

492

118686

390

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Picklist Print

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Work Order ID: 74734

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

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MS24665-2-12

Purchased

No

110

Each

174.0000

2

2



COTTER PIN



SP

Location

Loc Qty

Loc Code

ST308

171

118078

171

ST309

3

111499

3

2x

NAS1149C0332R

Purchased

No

110

Each

3,850.000

4

4



Washer



SP

Location

Loc Qty

Loc Code

FP-B

7

117291

7

ST297

3843

116304

55

117460

18

117887

169

118078

2

118179

78

118354

2521

119124

1000

4x

NAS1149C0432R

Purchased

No

110

Each

4,754.000

2

2



Washer



SP 11-10-6

Location

Loc Qty

Loc Code

ST297

4754

117291

3754

119124

1000

2x

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6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)